

FOLDING CLOSURES INSTALLATION INSTRUCTIONS

1- HEIGHT

Check that the **opening sizes, height and width** correspond to the dimensions on the drawing. **If not, check with agent before proceeding.**

2- TRACK SUPPORT

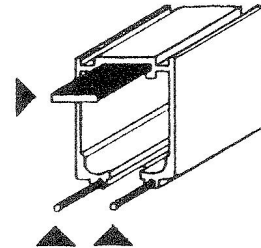
Before starting the installation, check the bulkhead to verify the strength to support the closure weight, specially in the **pocket area**. ▼ A minimum thickness of 1-1/2" of wood is required. If in doubt, check with agent before proceeding.

3- CLEARANCE

Before proceeding, be sure that you have a clearance of **four (4) inches** on each side of the center line of the track, all along the closure. Be sure that the **pocket depth** is sufficient to stack the closure. This depth should be approximately 1/7 of the clear opening. If not, check with agent before proceeding.

4- TRACK

Install the curves first, then continue using the longest track sections next. The screws should be centered **6"** apart in curves and pocket and **12"** elsewhere and at each end. **Alignment flat bar and pins** (see drawing) are supplied to help join the different sections of track. Keep one joint open to insert all closure trolleys. It is very important that each cut is squared.

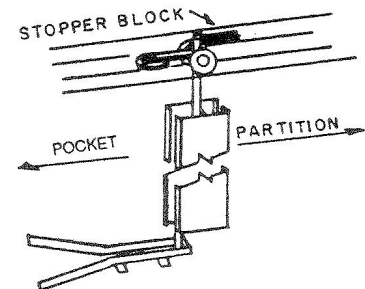


5- PARTITION

Insert all trolleys per section of closure into the track, making sure that each trolley wheel is in the same direction. **Section A** from the **locking end**, (opposite to the pocket). Screw the **wall jamb** to the wall. Screw or rivet the other sections together. Extend the closure across the opening. When there is no pocket, screw the **fixed end post** to opposite wall (installation between jambs).

6- FLOATING END POST (when there is a pocket)

- Lock the lead post to the wall striker.
- Extend the closure up to the pocket and pull using light pressure.
- Mark the track in front of the **hanging rod** holding the **floating end post** for the track blocking (see drawing).
- Mark the floor just in front of this post for the **"V" guide**.
- Stack the closure in the pocket and **screw the track blocking** to the ceiling and the **"V" guide** to the floor.



7- BI-PART

When the closure is made of two parts closing in the center, (bi-part) with pockets at each end, **lock** the two parts together in the center and proceed as in #6.

8- FLOOR SOCKETS

- Lock the closure.
- Locate and mark** on the floor the bolt positions of the intermediate posts, making sure the sections are evenly distributed.
- Stack the closure in the pocket.
- Drill holes with 7/8" drill bit and install floor sockets.
▼ Be carefull not to break the tiles or damage the carpets.

9- CLEAN AND LUBRICATE THE ENTIRE TRACK (with a good quality synthetic grease).

10-CHECK THE INSTALLATION

- Locks and shootbolts** should operate without resistance
- Open and close** the closure **several times** to be sure that it operates **easily**.